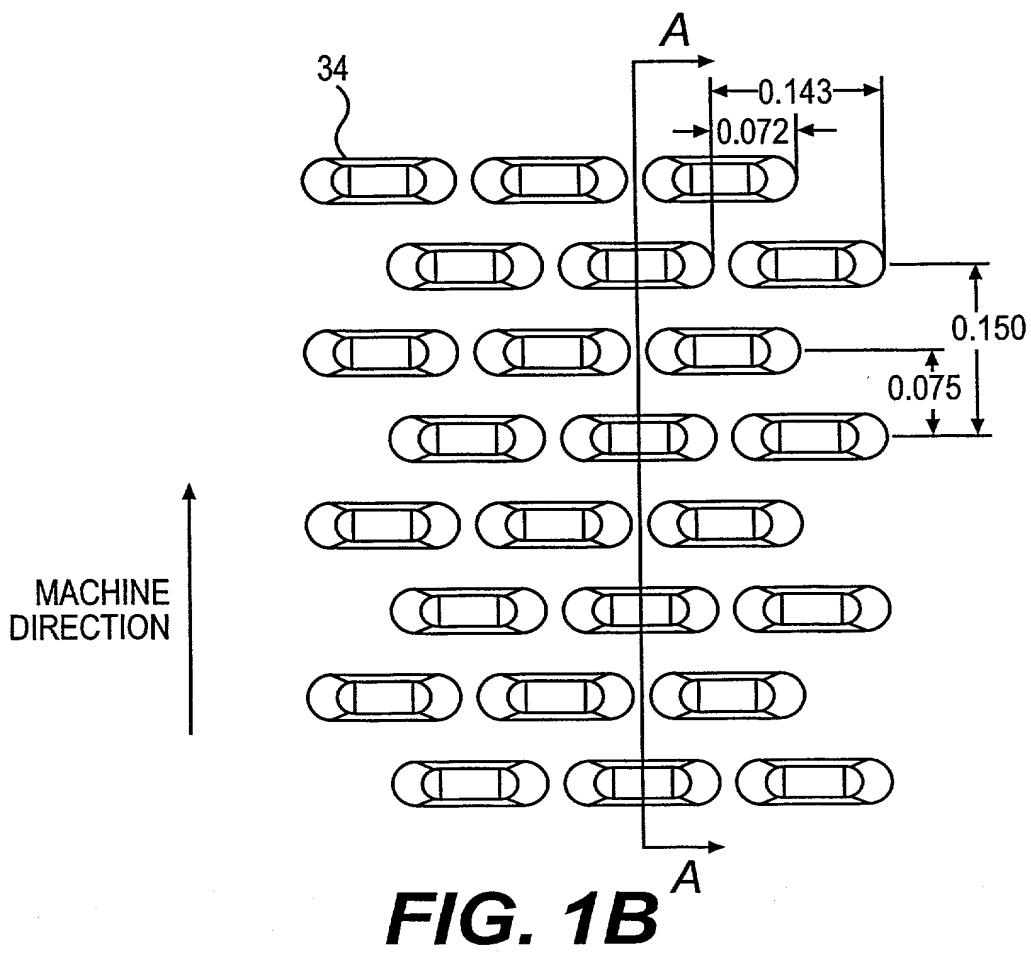
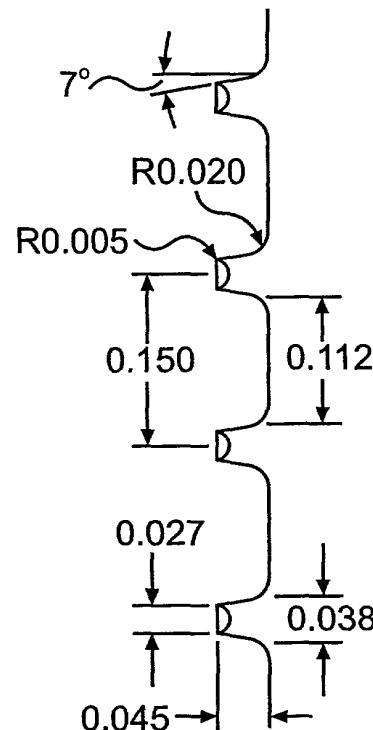
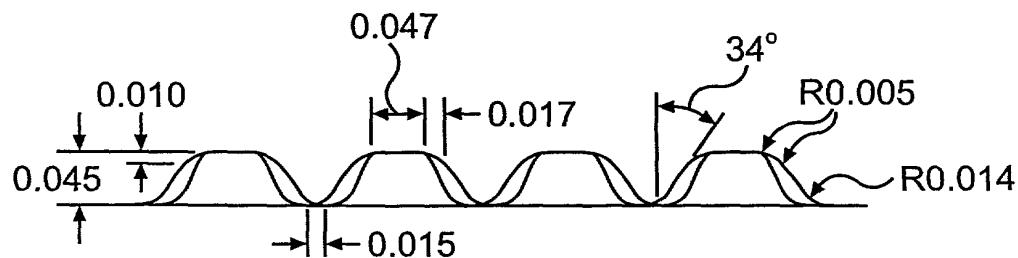
**FIG. 1A****FIG. 1B**



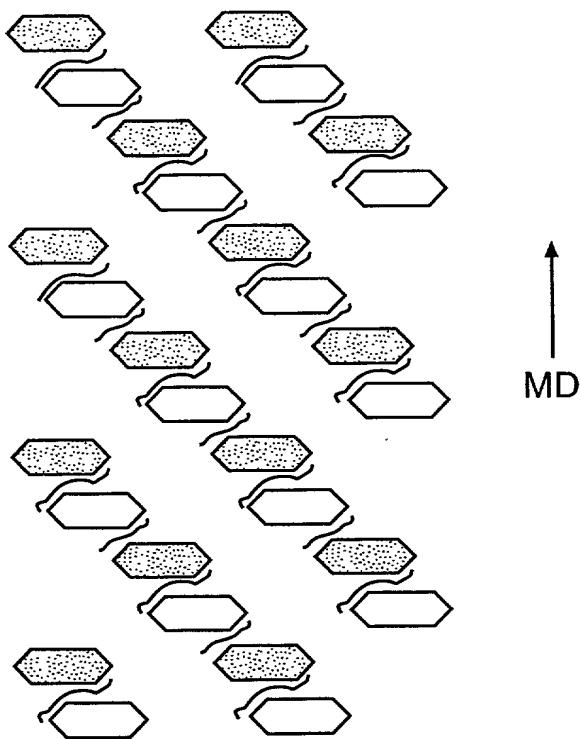
SECTION A-A

**FIG. 1C**

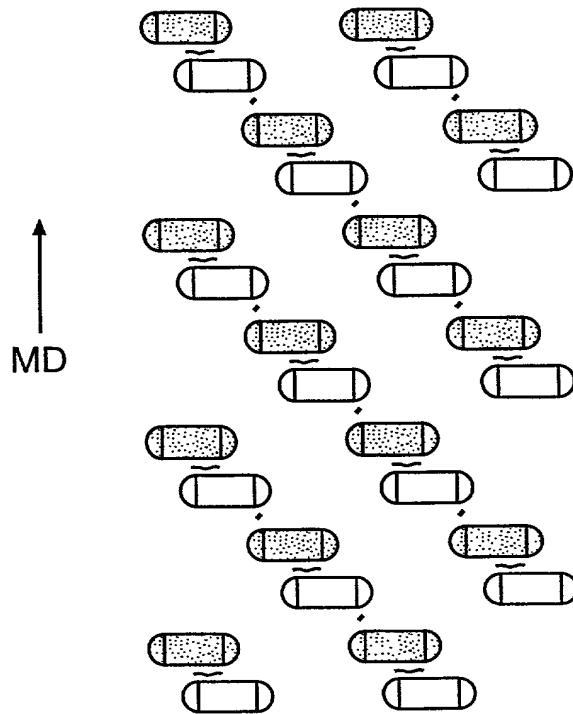


SIDE VIEW

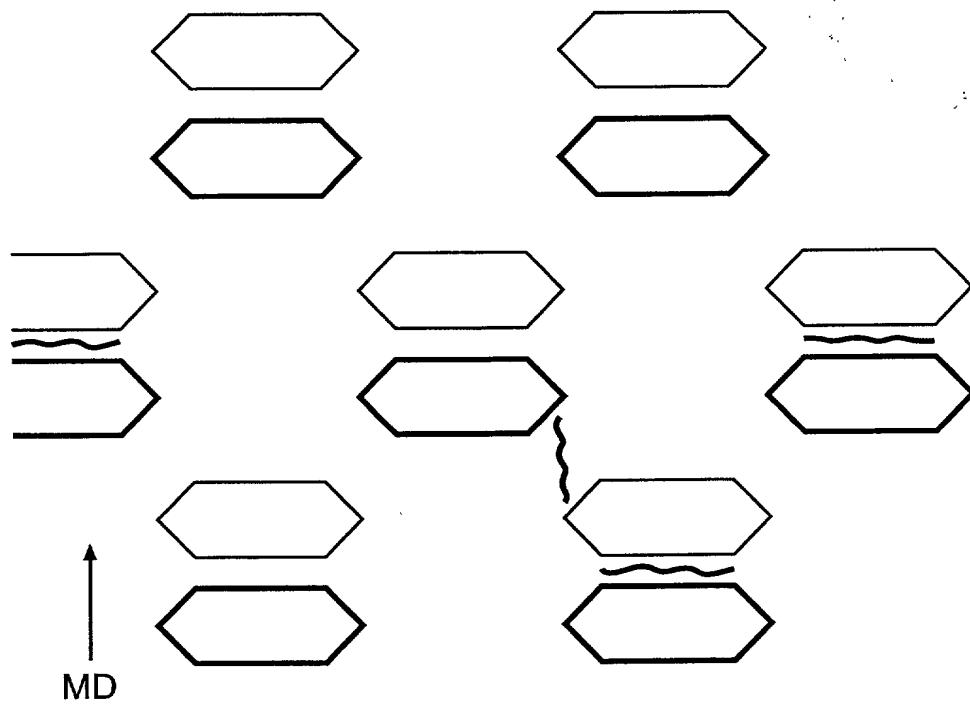
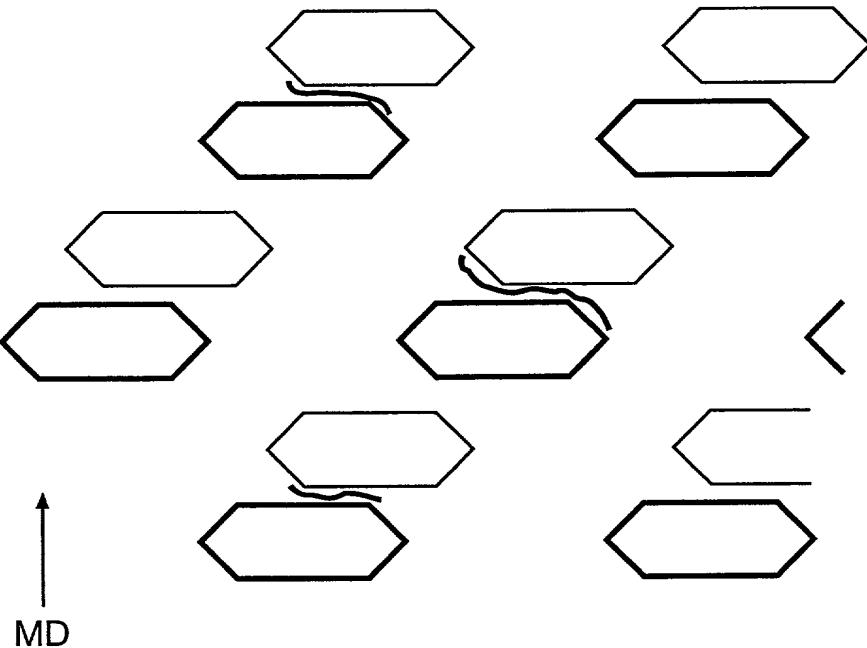
**FIG. 1D**

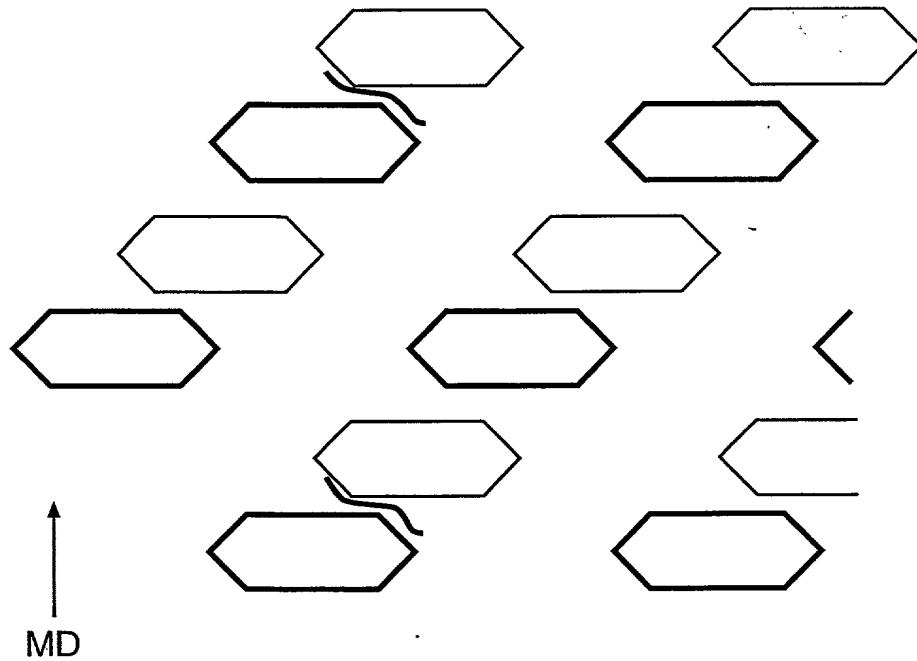


**FIG. 2**

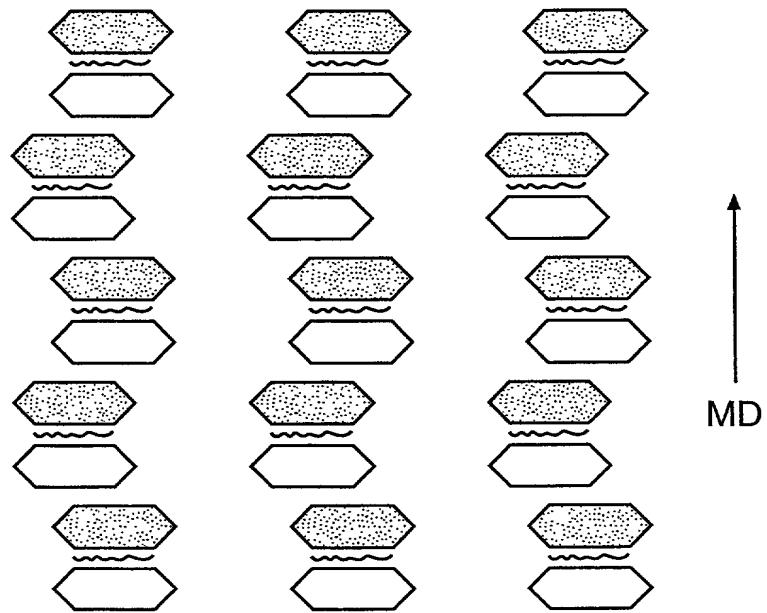


**FIG. 3**

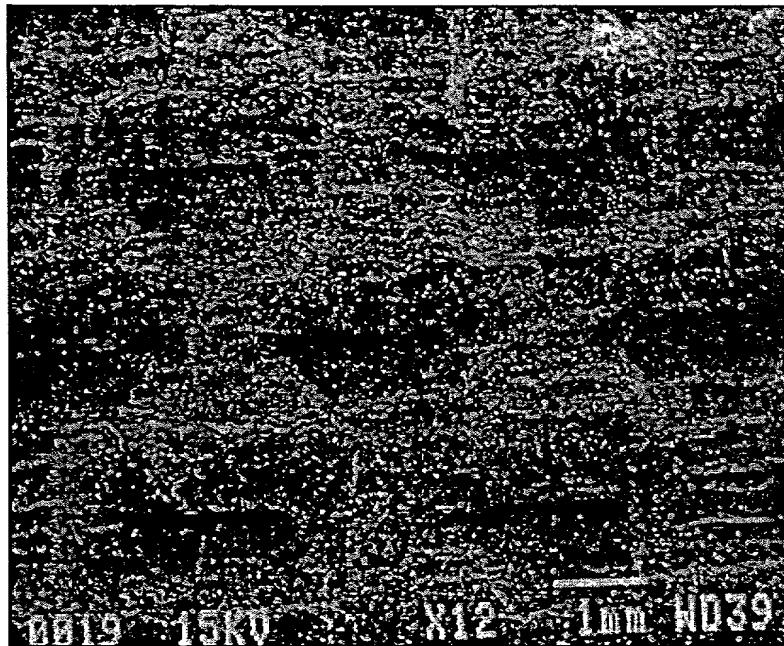
**FIG. 4****FIG. 5**



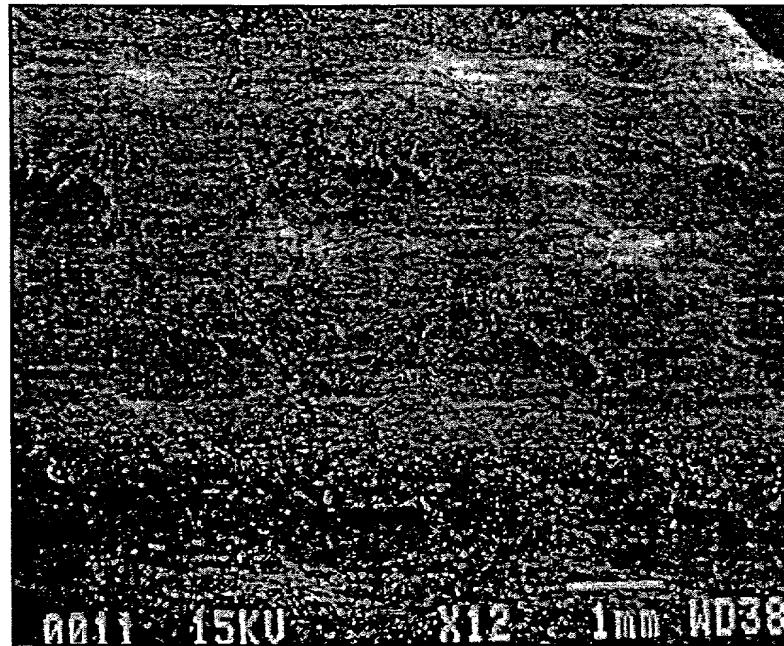
**FIG. 6**



**FIG. 7**

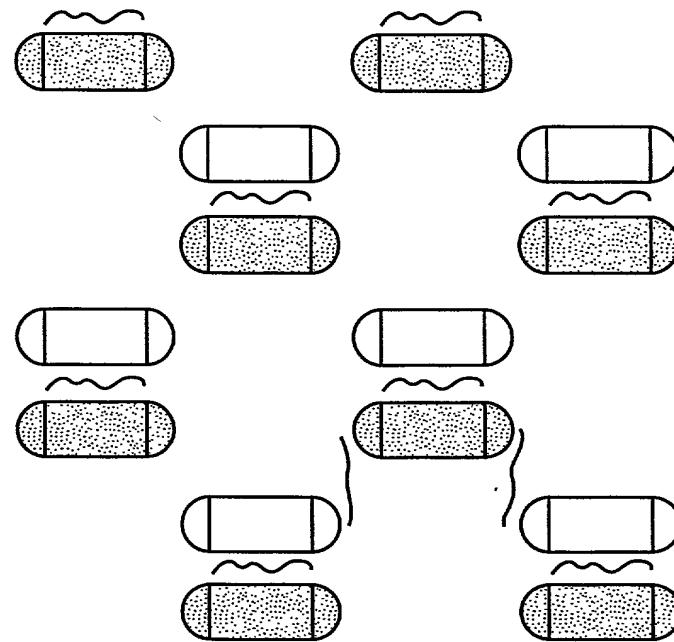


**FIG. 8**

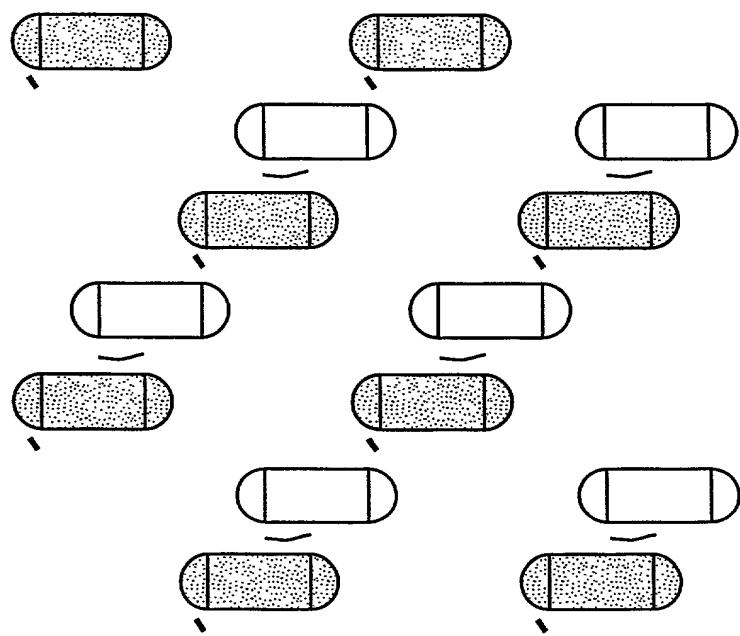


**FIG. 9**

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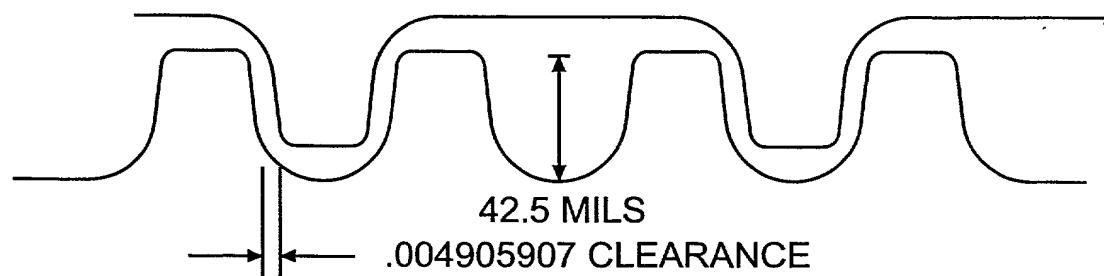


**FIG. 10**

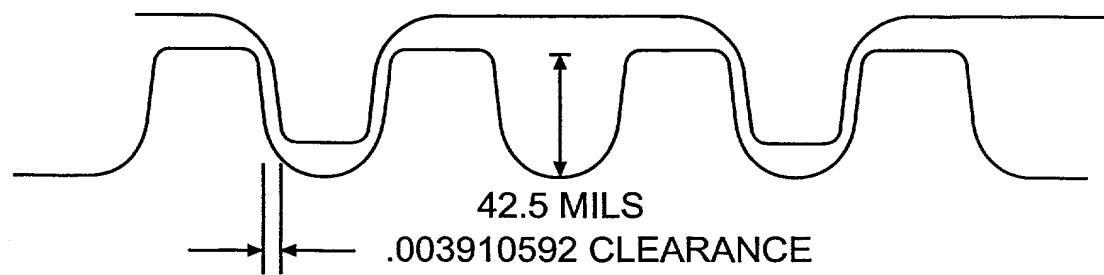


**FIG. 11**

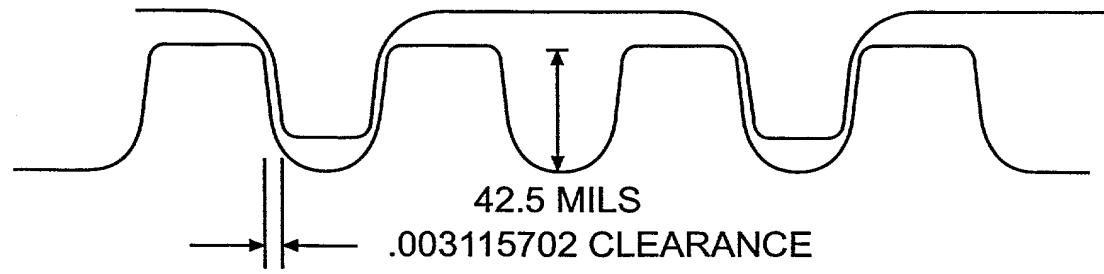
## AT .032 ENGAGEMENT



7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 12A**

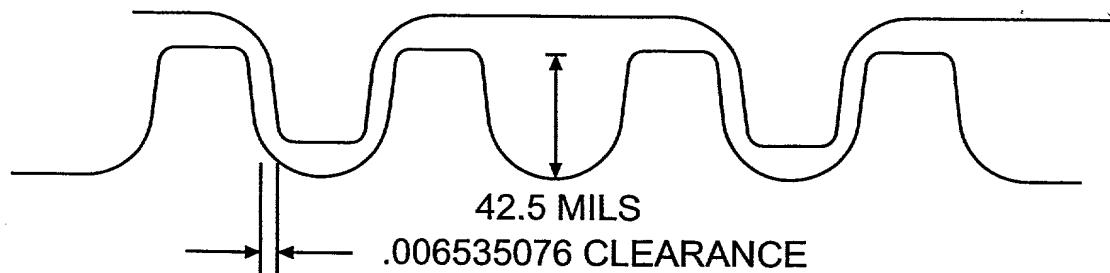
9° WALL ANGLE CENTERED ALIGNMENT

**FIG. 12B**

11° WALL ANGLE CENTERED ALIGNMENT

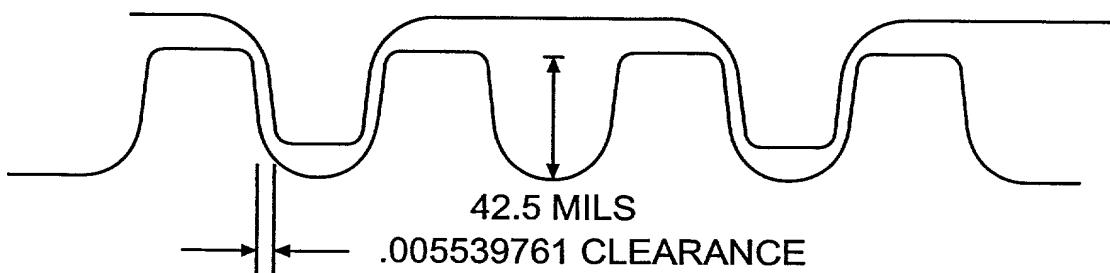
**FIG. 12C**

AT .028 ENGAGEMENT



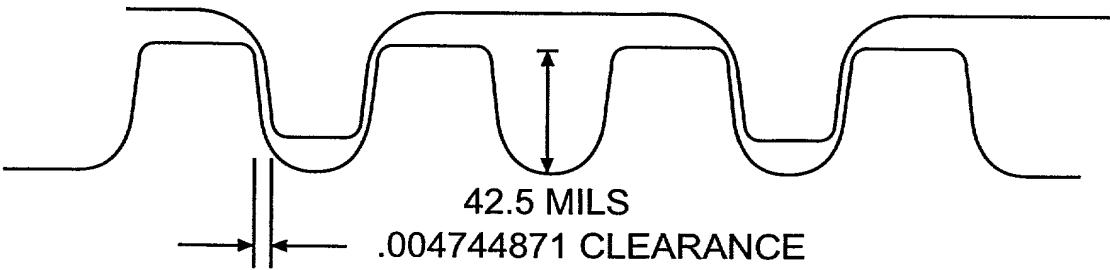
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 13A**



9° WALL ANGLE CENTERED ALIGNMENT

**FIG. 13B**

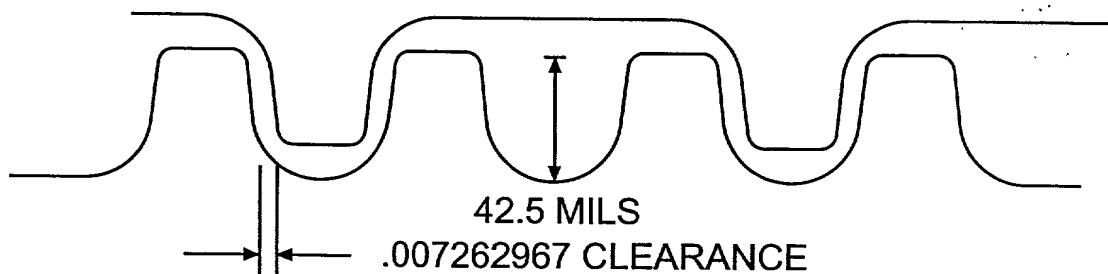


11° WALL ANGLE CENTERED ALIGNMENT

**FIG. 13C**

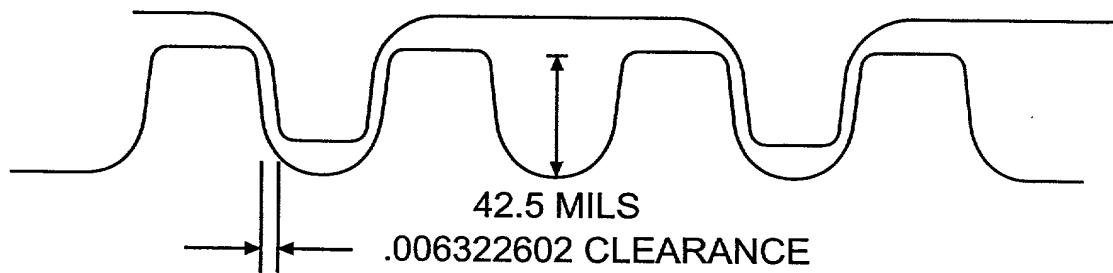
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AT .024ENGAGEMENT



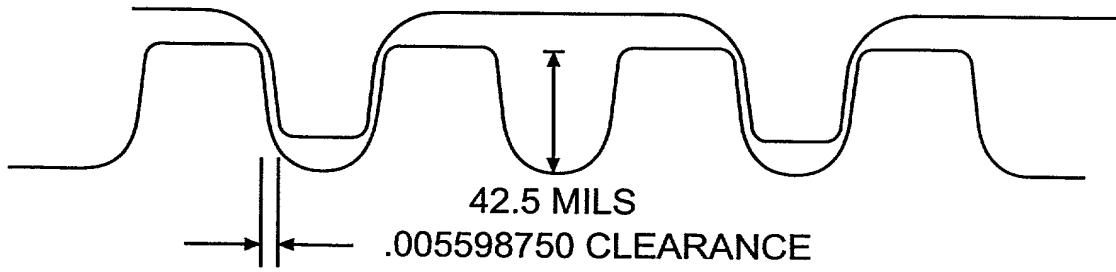
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14A**



9° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14B**



11° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14C**

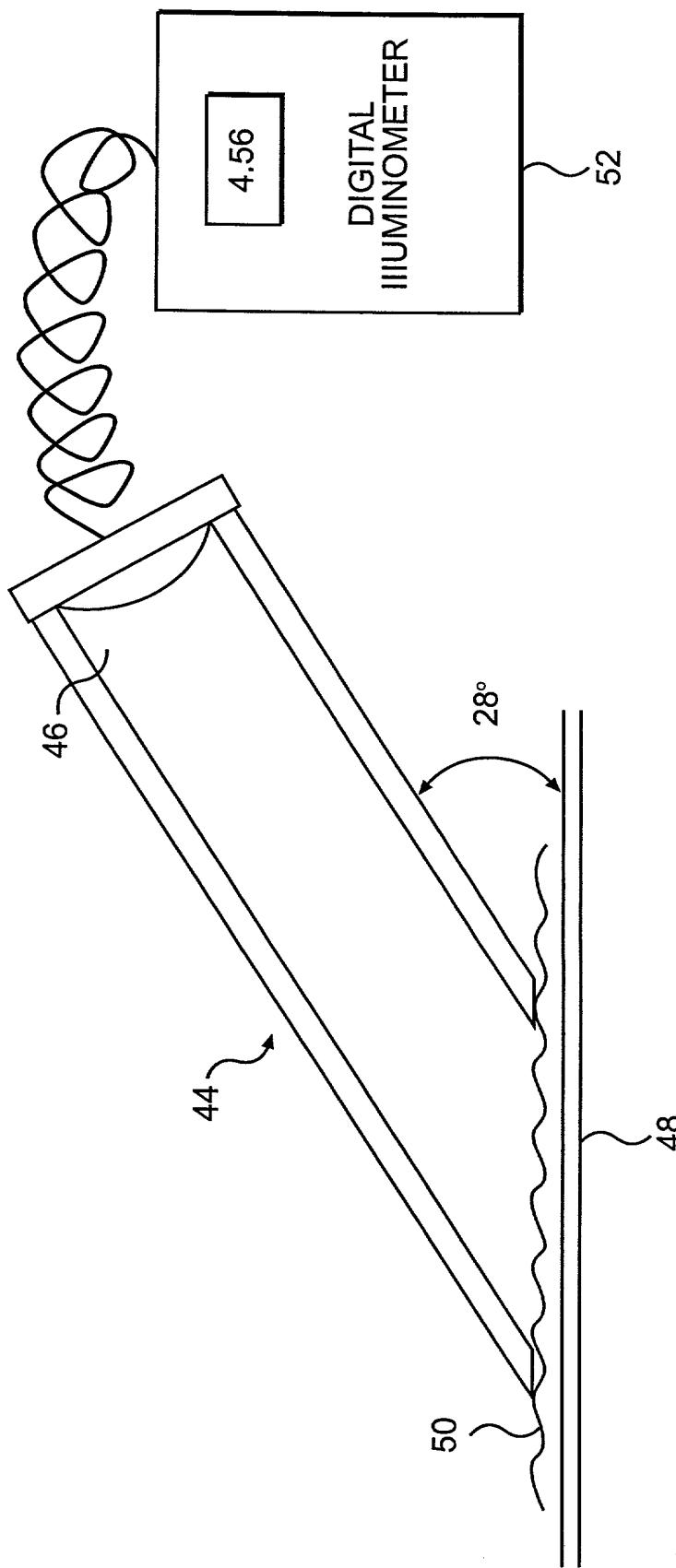
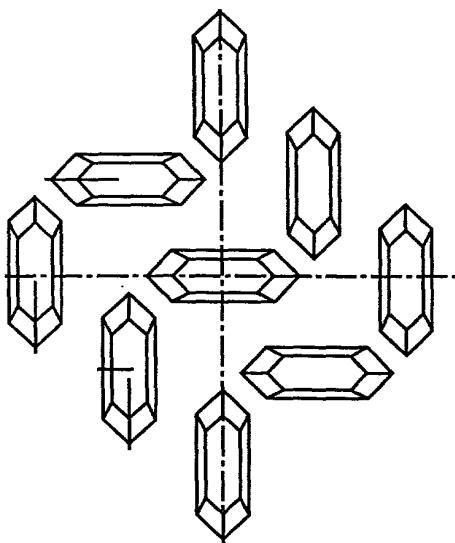
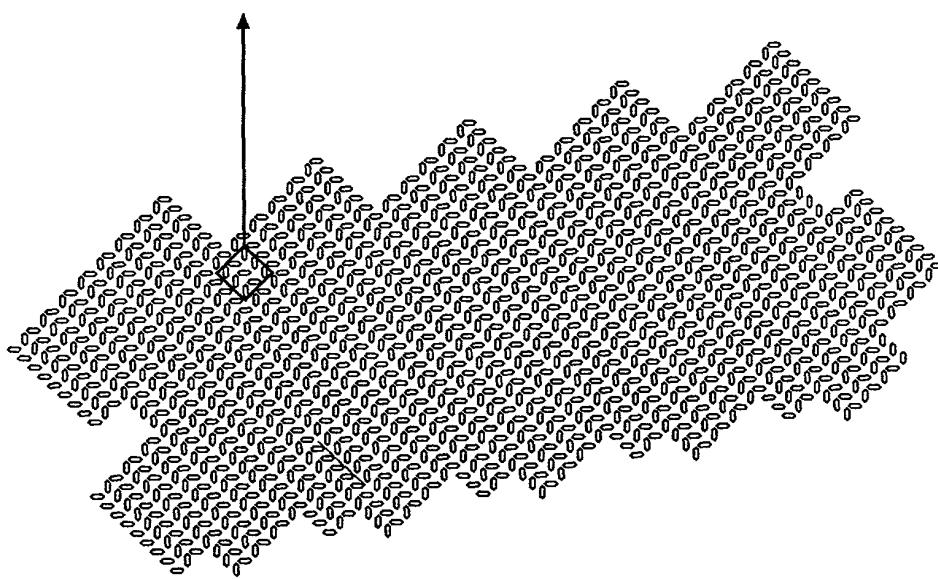


FIG. 15

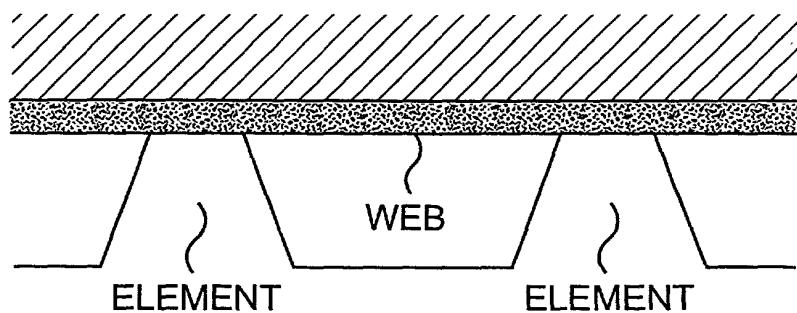


**FIG. 16B**

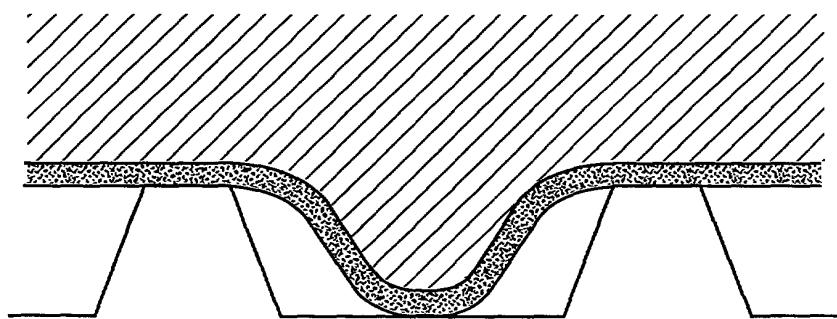


MACHINE  
DIRECTION

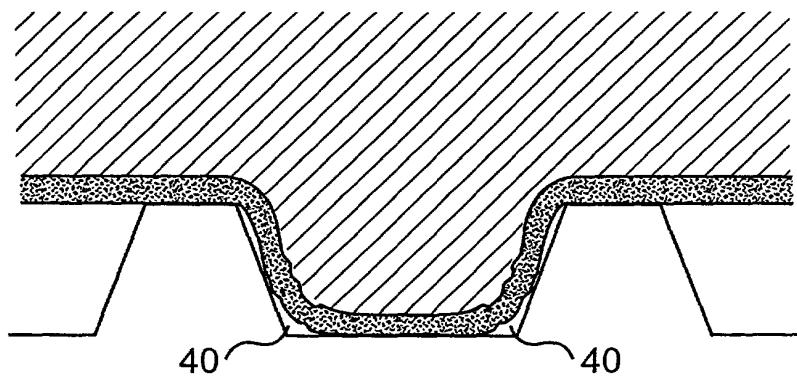
**FIG. 16A**



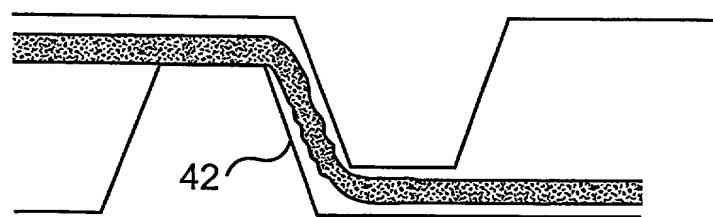
**FIG. 17A**



**FIG. 17B**



**FIG. 17C**



**FIG. 17D**